

| Minimum Pulley | | Belt Thickness | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|----------------|----|----------------|------|-------------|------------|--------|------|---------|------|-----|--------|------|-------|-----------|-------|-------|------|-----|------|-----|-------|-----|-------|-----|-------|---|--------|-------|--------|------|
| in | mm | 3/64 | 1/16 | 3/32 | 1/8 | 9/64 | 5/32 | 3/16 | 7/32 | 1/4 | 9/32 | 5/16 | 11/32 | 3/8 | 25/64 | 13/32 | 7/16 | 1/2 | 9/16 | 5/8 | 11/16 | 3/4 | 13/16 | 7/8 | 15/16 | 1 | 1.1/16 | 1.1/8 | 1.3/16 | Over |
| 15/16 | 24 | 25SP* | 25* | UCM36SL XSP | UCM36SL SP | 25LP* | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | 25 | 00 | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1.1/2 | 38 | | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | 50 | UCM36 XSP | 30* | UCM36 SP* | 36 SP* | 1 XSP* | 30P* | UX1 SP* | RS62 | 7 | UCM36* | 36* | 1 SP* | UCM36 LP* | | | | | | | | | | | | | | | | |

Clipper Carded Hook

Clipper Unibar

Alligator Lacing

Alligator Ready Set

Flexco Bolt Hinged

Flexco Bolt Solid Plate

* Long Leg configuration is available; allow for 1" (25.4 mm) larger m

| Minimum Pulley | | Belt Thickness | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|----------------|-----|----------------|------|------|--------|------|--------|-----------|-----------|-----|------|------|-------|-----|-------|-------|------|------|------|-----|-------|-----|-------|-----|-------|----|--------|-------|--------|------|--|--|
| | | 3/64 | 1/16 | 3/32 | 1/8 | 9/64 | 5/32 | 3/16 | 7/32 | 1/4 | 9/32 | 5/16 | 11/32 | 3/8 | 25/64 | 13/32 | 7/16 | 1/2 | 9/16 | 5/8 | 11/16 | 3/4 | 13/16 | 7/8 | 15/16 | 1 | 1.1/16 | 1.1/8 | 1.3/16 | Over | | |
| in | mm | 1.2 | 1.6 | 2.4 | 3.2 | 3.6 | 4 | 4.8 | 5.6 | 6.4 | 7.1 | 7.9 | 9 | 9.5 | 9.9 | 10.3 | 11 | 12.7 | 14 | 16 | 17 | 19 | 21 | 22 | 24 | 25 | 26.5 | 28.2 | 29.8 | | | |
| 2 | 50 | | | | 1* | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | UX1* | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | UA2 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | U2 SP | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | U2 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | UA3 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2.1/2 | 64 | | | | | 15 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | 75 | | | | 2SP | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | 20 | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | 2 | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | RS125 | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3.1/2 | 89 | | | | U3 - 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | 3 - 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | U3 - 2 | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | 3 | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | U3 | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | 3 - 4.1/2 | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | 100 | | | | | | 4 - 2 | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | 25 | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | 4.1/2 - 3 | | | | | | | | | | | | | | | | | | | | | | | | |

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|----------------|-----|----------------|------|------|-----|------|------|------|-------|-------|------|------|-------|-----|-------|-------|------|------|------|-----|-------|-----|-------|-----|-------|----|--------|-------|--------|------|--|
| | | 3/64 | 1/16 | 3/32 | 1/8 | 9/64 | 5/32 | 3/16 | 7/32 | 1/4 | 9/32 | 5/16 | 11/32 | 3/8 | 25/64 | 13/32 | 7/16 | 1/2 | 9/16 | 5/8 | 11/16 | 3/4 | 13/16 | 7/8 | 15/16 | 1 | 1.1/16 | 1.1/8 | 1.3/16 | Over | |
| in | mm | 1.2 | 1.6 | 2.4 | 3.2 | 3.6 | 4 | 4.8 | 5.6 | 6.4 | 7.1 | 7.9 | 9 | 9.5 | 9.9 | 10.3 | 11 | 12.7 | 14 | 16 | 17 | 19 | 21 | 22 | 24 | 25 | 26.5 | 28.2 | 29.8 | | |
| 4 | 100 | | | | | | | | 4 | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | RS187 | | | | | | | | | | | | | | | | | | | | | | |
| 5 | 127 | | | | | | | | | 4.1/2 | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | U4 | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | 27 | | | | | | | | | | | | | | | | | | | | | | |
| 6 | 152 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 7 | 175 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 9 | 229 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 12 | 300 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 14 | 350 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

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|----------------|------|----------------|------|------|-----|------|------|------|------|-----|------|------|-------|-----|-------|-------|-------|------|------|-------|-------|-------|-------|-----|-------|----|--------|-------|--------|------|--|--|--|--|--|--|--|
| | | 3/64 | 1/16 | 3/32 | 1/8 | 9/64 | 5/32 | 3/16 | 7/32 | 1/4 | 9/32 | 5/16 | 11/32 | 3/8 | 25/64 | 13/32 | 7/16 | 1/2 | 9/16 | 5/8 | 11/16 | 3/4 | 13/16 | 7/8 | 15/16 | 1 | 1.1/16 | 1.1/8 | 1.3/16 | Over | | | | | | | |
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| 18 | 450 | | | | | | | | | | | 190 | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | 1.1/2 | | | | | | | | | | | | | | | | | | | | |
| 30 | 750 | | | | | | | | | | | | | | | | | | 2 | | | | | | | | | | | | | | | | | | |
| 36 | 900 | | | | | | | | | | | | | | | | | | | 2.1/4 | | | | | | | | | | | | | | | | | |
| 42 | 1050 | | | | | | | | | | | | | | | | | | | | | 2.1/2 | | | | | | | | | | | | | | | |
| 48 | 1200 | | | | | | | | | | | | | | | | | | | | | | | | | 3 | | | | | | | | | | | |

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